5

10

## ABSTRACT OF THE DISCLOSURE

A ceramic composite containing alkali-metal- $\beta$ - or  $\beta$ "-alumina and an oxygen-ion conductor is fabricated by converting  $\alpha$ -alumina to alkali-metal- $\beta$ - or  $\beta$ "-alumina. A ceramic composite with continuous phases of  $\alpha$ -alumina and the oxygen-ion conducting ceramic, such as zirconia, is exposed to a vapor containing an alkali-metal oxide, such as an oxide of sodium or potassium. Alkali metal ions diffuse through alkali-metal- $\beta$ - or  $\beta$ "-alumina converted from  $\alpha$ -alumina and oxygen ions diffuse through the oxygen-ion conducting ceramic to a reaction front where  $\alpha$ -alumina is converted to alkali-metal- $\beta$ - or  $\beta$ "-alumina. A stabilizer for alkali-metal- $\beta$ "-alumina is preferably introduced into the  $\alpha$ -alumina/oxygen-ion conductor composite or introduced into the vapor used to convert the  $\alpha$ -alumina to an alkali-metal- $\beta$ "-alumina.